INSTALLATION INSTRUCTIONS

SR192708

Side Kick Seat

For Machines with Field Office Fender

Tractors: 7630, 7720, 7820, 7830, 7920, 7930, 8100T, 8100, 8110, 8110T, 8120T, 8120, 8130, 8200, 8200T, 8210, 8220T, 8220T, 8220, 8230, 8300T, 8300, 8310T, 8320, 8320T, 8330, 8400, 8400T, 8410T, 8410, 8420, 8420T, 8430, 8520T, 8520, 8530, 9300T, 9320T, 9400T, 9420T, 9430T, 9520T, 9530T, 9620T, 9630T

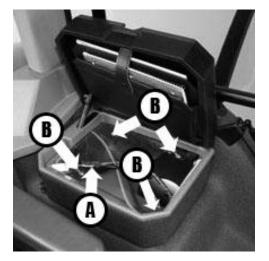
Sprayers: 4720, 4730, 4830, 4930, 4940



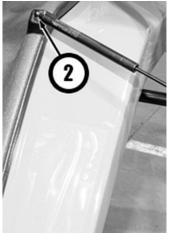
Removing Field Office

NOTE: Instructional seat cannot be used with field office in place

- 1. Disconnect wiring connectors (A) and remove harness.
- 2. Remove and discard four screws (B) and field office.







Removing Left-Hand Upholstery

NOTE: Retain all hardware for reuse.

- 1. Slide seat to most rearward position.
- 2. Pull floor mat back from left-hand upholstery and remove screws (1).
- 3. Remove lock pin and disconnect door cylinder (2). Hold cab door open using rubber straps.
- 4. Remove door cylinder ball stud and plastic cover (2).
- 5. For machines equipped with rear window tray, remove tray screws (C), latch screws (D) and latch (E).
- 6. For machines equipped with fuse panel cover, open rear window, then remove fuse panel cover (F) screw (G) and cover (H).

IMPORTANT: When removing tray or cover, avoid damaging upholstery by carefully spreading molding around cab post.

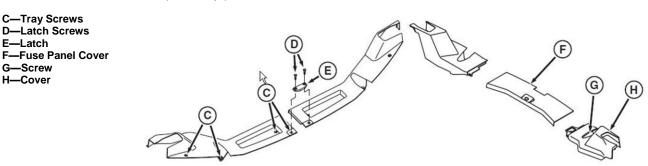
7. Remove rear tray.

C—Tray Screws **D**—Latch Screws E—Latch

G—Screw

H-Cover

8. Remove left-hand upholstery panel

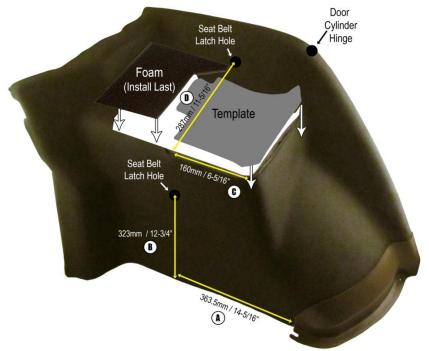


Locating Installation Holes:

NOTE: Before proceeding, place upholstery panel on a clean surface.

- 1. Align seat bracket template on upholstery and trace.
- 2. Using a jigsaw, cut along the traced line.
- From lower molding, measure back 363.5mm (14-5/16") (A). Measure up 323mm (12-3/4") from cab floor (B).
- 4. Using a 30 mm (1-1/8") hole saw, cut lower seat belt latch hole in upholstery.
- 5. From the front edge of template area, measure back 160mm (6-5/16") (C). Measure over 287mm (11-5/16") (D) from inside edge of template area.
- 6. Using a 30 mm (1-1/8") hole saw, cut upper seat belt latch hole.
- If tractor <u>is</u> equipped with threaded bosses at these locations, seat belt will be attached using 12mm x 25mm bolts (step 14).

If tractor *is not* equipped with threaded bosses at these locations, drill holes from outside of fender and seat belt will be attached using 12mm x 55mm bolts (step 14).

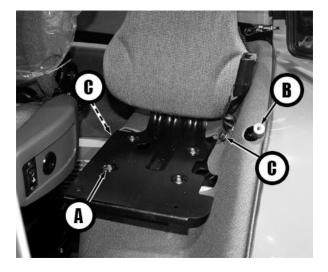


Installing Side Kick Seat

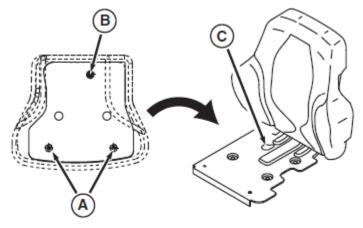
- 8. Remove forward cushion bolts (A) and loosen rear cushion bolt (B).
- 9. Remove cushion by sliding forward on seat base.



- 10. Reinstall left-hand upholstery.
- 11. Reinstall rear cab tray, window latch and tighten hardware.
- 12. Attach seat bracket to fender bracket using four self-tapping screws (A).
- 13. Using 12mm x 25mm bolts, install seat belt strap to both sides. Push upholstery against fender to align belt. Panel will pull toward fender when tightened.
- 14. Reinstall door cylinder ball stud and plastic cover (B).



- 15. Reinstall cushion by placing it on base and pushing rearward until rear bolt (B) slides into slot (C).
- 16. Reinstall forward seat bolts (A) and tighten.
- 17. Reinstall door cylinder and retaining clip.
- 18. Reinstall floor mat.
- 19. Install left-hand door handle pad.
- 20. Install the foam pad behind the side kick seat (glue if desired). See page 3.



Seat Cushion